## . IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Serial No. : To be assigned (U.S.

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Applicants : Daisuke SHII et al.

Filed : Concurrently Herewith

For : THERAPEUTIC AGENT FOR

PRURITUS COMPRISING

PIPERIDINE DERIVATIVE AS

ACTIVE INGREDIENT

Docket No.: 06019/HG

Customer No.: 01933

PRELIMINARY AMENDMENT FILED CONCOMITANT WITH APPLICATION

Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

MAIL STOP PCT

SIR:

Please amend the application as follows:

Amendments to the Specification are set forth on page 2 of this paper.

Remarks begin on page 3 of this paper.

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Dorothy DeFrancesco

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